



The perfect pairing.

Collet Chucks **AND** Collets **AND** Retention Knobs.

**12**  
PACKS

**CAT40 12-Pack: \$1,333**

SAVE UP TO **72%**

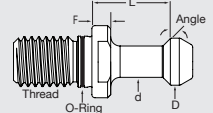
**STEP 1** Pick 12 Collet Chucks



**AND STEP 2** Pick 1 ER Collet Set



**AND STEP 3** Pick 12 Retention Knobs



Collet Chucks		
Description	Code No.	Qty.
ER16** x 2.50	531406	
ER16** x 3.50	531408	
ER16** x 4.00	531405	
ER16** x 6.00	531410	
ER20** x 2.50	531412	
ER20** x 4.00	531414	
ER25 x 2.50	531418	
ER25 x 4.00	531420	
ER32 x 2.50	531421	
ER32 x 3.13	531424	
ER32 x 4.00	531423	
ER40 x 2.50	531427	
ER40 x 3.13	531428	

\*\* Hex Nut

ER Collet Set		
Description (Imperial)	Code No.	Qty.
ER16 11pc 1/16-3/8 x 32nds	337403	
ER20 15pc 1/16-1/2 x 32nds	337404	
ER25 17pc 1/8-5/8 x 32nds	337405	
ER32 21pc 1/8-3/4 x 32nds	337407	
ER40 29pc 1/8-1" x 32nds	337409	
Description (Metric)	Code No.	Qty.
ER16 10pc 1-10mm	337380	
ER20 12pc 2-13mm	337382	
ER25 15pc 2-16mm	337383	
ER32 18pc 2-20mm	337384	
ER40 23pc 3.5-26mm	337386	

Retention Knobs (Thread 5/8 x 11)							
Coolant Through	D	d	L	F	Angle	Code No.	Qty.
Y	0.748	0.551	0.787	0.157	15	366034	
N	0.740	0.490	0.440	0.118	45	366036	
Y	0.740	0.490	0.440	0.118	45	366038	
Y	0.740	0.490	0.440	0.120	45	366040	
N	0.740	0.490	0.440	0.120	45	366042	
N	0.748	0.551	0.792	0.275	15	366048	
N	0.590	0.390	0.990	0.236	45	366050	
N	0.590	0.390	0.990	0.236	60	366052	
Y	0.748	0.551	0.792	0.275	15	366056	
Y	0.590	0.390	0.990	0.236	45	366058	
Y	0.590	0.390	0.990	0.236	60	366060	
Y	0.590	0.390	0.990	0.236	90	366062	
N	0.590	0.390	0.990	0.120	45	366068	



**How to order**  
doconner@sowatool.com  
619-384-7584

**Buy more, save more!**  
Shipping is free on 3 or more 12-Packs.

**Need a different size?**  
Contact David for custom 12-Pack options.  
doconner@sowatool.com  
619-384-7584



The perfect pairing.

Collet Chucks AND Collets AND Retention Knobs.

12  
PACKS

CAT50 12-Pack: \$2,000

SAVE UP TO 67%

STEP 1

Pick 12 Collet Chucks



AND

STEP 2

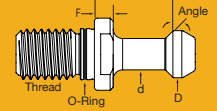
Pick 1 ER Collet Set



AND

STEP 3

Pick 12 Retention Knobs



Collet Chucks		
Description	Code No.	Qty.
ER16** x 4.12	531432	
ER20** x 4.00	531440	
ER20** x 6.00	531442	
ER25 x 4.00	531448	
ER25 x 6.00	531450	
ER32 x 4.00	531454	
ER32 x 6.00	531456	
ER40 x 4.00	531460	

\*\* Hex Nut

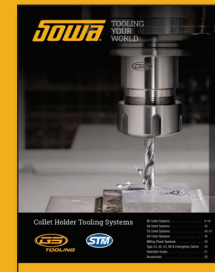
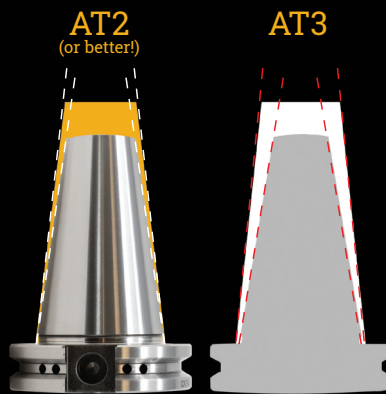
ER Collet Set		
Description (Imperial)	Code No.	Qty.
ER16 11pc 1/16-3/8 x 32nds	337403	
ER20 15pc 1/16-1/2 x 32nds	337404	
ER25 17pc 1/8-5/8 x 32nds	337405	
ER32 21pc 1/8-3/4 x 32nds	337407	
ER40 29pc 1/8-1" x 32nds	337409	
Description (Metric)	Code No.	Qty.
ER16 10pc 1-10mm	337380	
ER20 12pc 2-13mm	337382	
ER25 15pc 2-16mm	337383	
ER32 18pc 2-20mm	337384	
ER40 23pc 3.5-26mm	337386	

Retention Knobs (Thread 1 x 8)							
Coolant Through	D	d	L	F	Angle	Code No.	Qty.
N	1.140	0.820	0.700	0.200	45	366092	
Y	1.140	0.820	0.700	0.200	45	366096	
N	0.906	0.669	1.386	0.394	45	366098	
N	0.906	0.669	1.386	0.394	60	366100	
N	0.906	0.669	1.386	0.394	90	366102	
Y	0.906	0.669	1.386	0.394	45	366104	
Y	0.906	0.669	1.386	0.394	60	366106	
Y	0.906	0.669	1.386	0.394	90	366108	

All GS Tooling holders and components are ground to perfection.

To make extremely precise tooling, we start with prebalanced holders and components and invest the time to grind all surfaces that will be in contact with the machine to a fine finish. This offers a tighter connectivity and grip in all mated areas vs turned holders, increasing tolerances throughout.

Our Collet Chucks have a **runout accuracy of 0.0001"** and **taper and collet cavity have an accuracy of AT2 or better** (Compare this with the runout accuracy of 0.0002" and taper accuracy AT3 of other brands).



Explore more GS Tooling features and offerings in our Collet Holder Tooling Systems Mini-Catalogue.



Sowa Tool & Machine Co. Ltd.

Canadian Headquarters  
500 Manitou Drive, Kitchener, ON, N2C 1L3

US Headquarters  
101-137 Overhill Drive, Mooresville, NC 28117

Shop Online:

www.SowaTool.com

sales@sowatool.com  
TF: 1-800-265-8221

We reserve the right to make pricing changes or impose purchase restrictions at any time, and accept no liabilities for mistakes and printing errors. All taxes & freight extra.